



ACT-08-0082

Large Aperture, Solid Surface Deployable Reflector

Earth Science Technology Forum

June 21, 2011

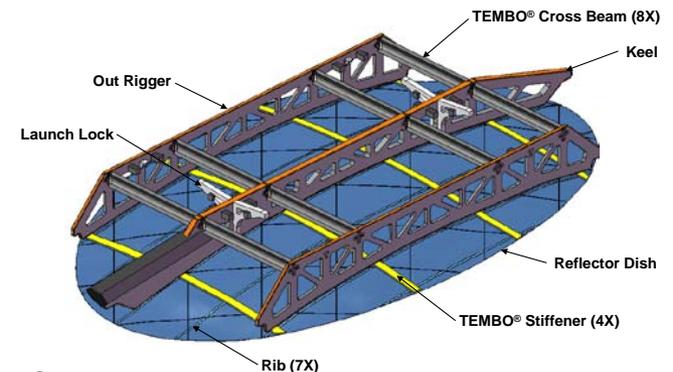
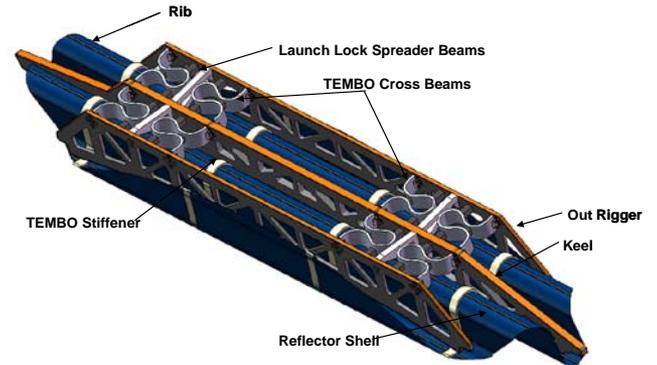
Pasadena, CA

Robert M Taylor, Ph.D.

Composite Technology Development

NASA Program Manager: Eduardo Torres-Martinez

- Introduction
 - CTD
 - Tembo[®] Shape Memory Composites
 - Solid Surface Deployable Reflector
- Technology Roadmap
 - Building blocks
 - Reflector applications
- EDU Reflector Development
 - Surface tuning
 - Thermal analysis
 - Full-scale deployments
- ACE Conceptual Study
 - Packaged and deployed configuration
 - Thermal analysis
 - Structural analysis





CTD Company Overview



- Founded 1988: 37 Employees - 90% technical, 30% with M.S. or Ph.D.
- Goal: Commercialize novel or disruptive products into a variety of markets
- The development of novel materials is core to this process



Winner 2007



CTD President
Dr. Naseem Munshi

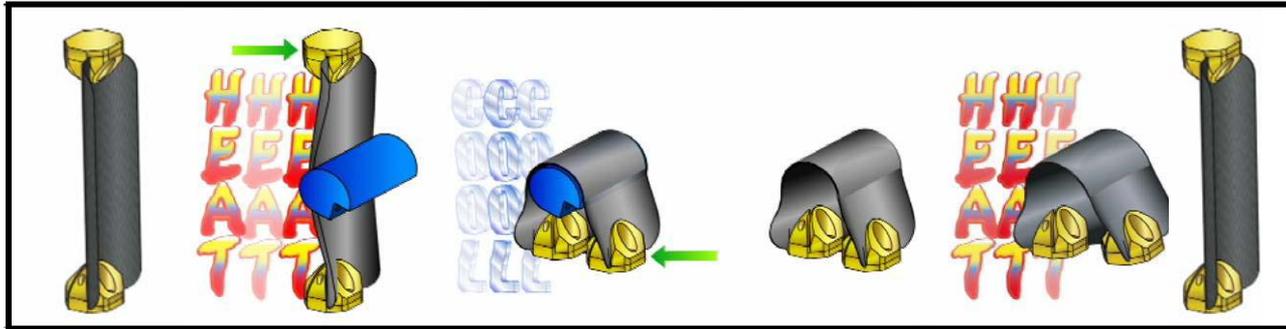
Novel Materials + **Engineering Innovation** + **Creative Manufacturing** = **Enabling Products**



- Purpose-designed materials - part of engineering process
- Innovative engineering methods and analysis validated through test
- Creative Manufacturing of prototypes - demonstrates product benefits



Enabling Technology: TEMBO[®] Elastic Memory Composites



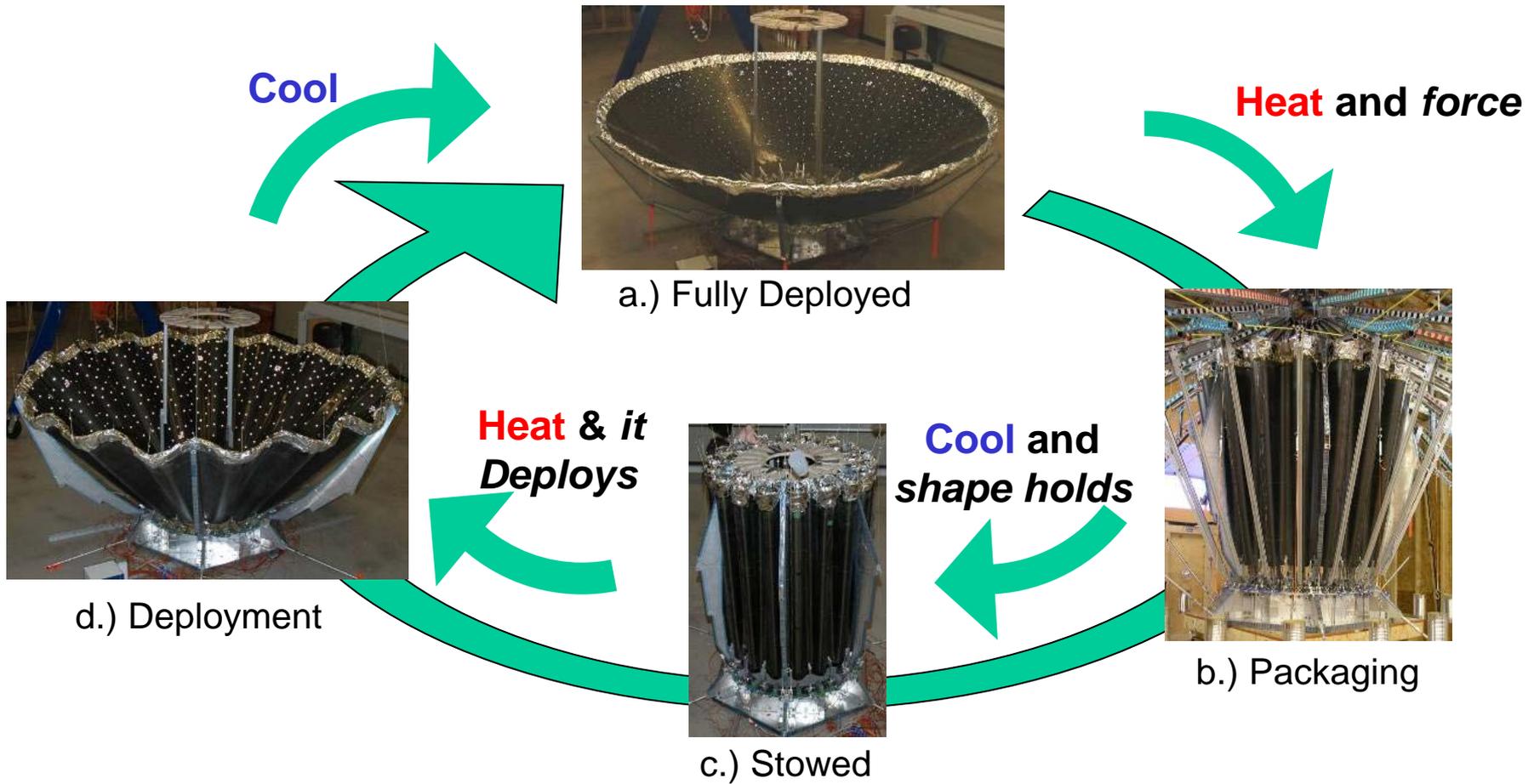
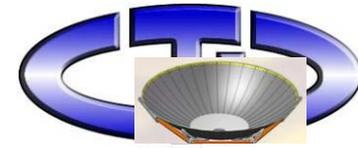
TEMBO[®] Thermo-mechanical Process

- A Multifunctional Structure/ Actuator
- TEMBO[®] Elastic Memory Composite (EMC) can be used both as deployment mechanism and deployed structure
- Low Part Count results in low cost
- Repeatable, micron level precision





Packaging and Deployment Cycle with Center-Fed Parabolic Reflector





Solid Surface Deployable Reflector Background



- Deployable RF reflector to provide larger apertures for earth science missions
 - Unique concept design using continuous flexible graphite composite reflective surface
 - Shape memory polymer used to create deployable structural elements
 - Family of reflector technologies to meet different mission needs
 - Intermediate solution between rigid reflectors and deployable mesh reflectors
- Advanced Component Technology (ACT) Funding from ESTO started in February 2009.
- Cross-cutting technology applicable to RF communications, RADAR, and radiometry
 - Funding from S/C Prime for extended testing of offset reflector
 - Cooperation with APL for deep-space reflector technology
 - Original development funded by Navy for small spacecraft radar

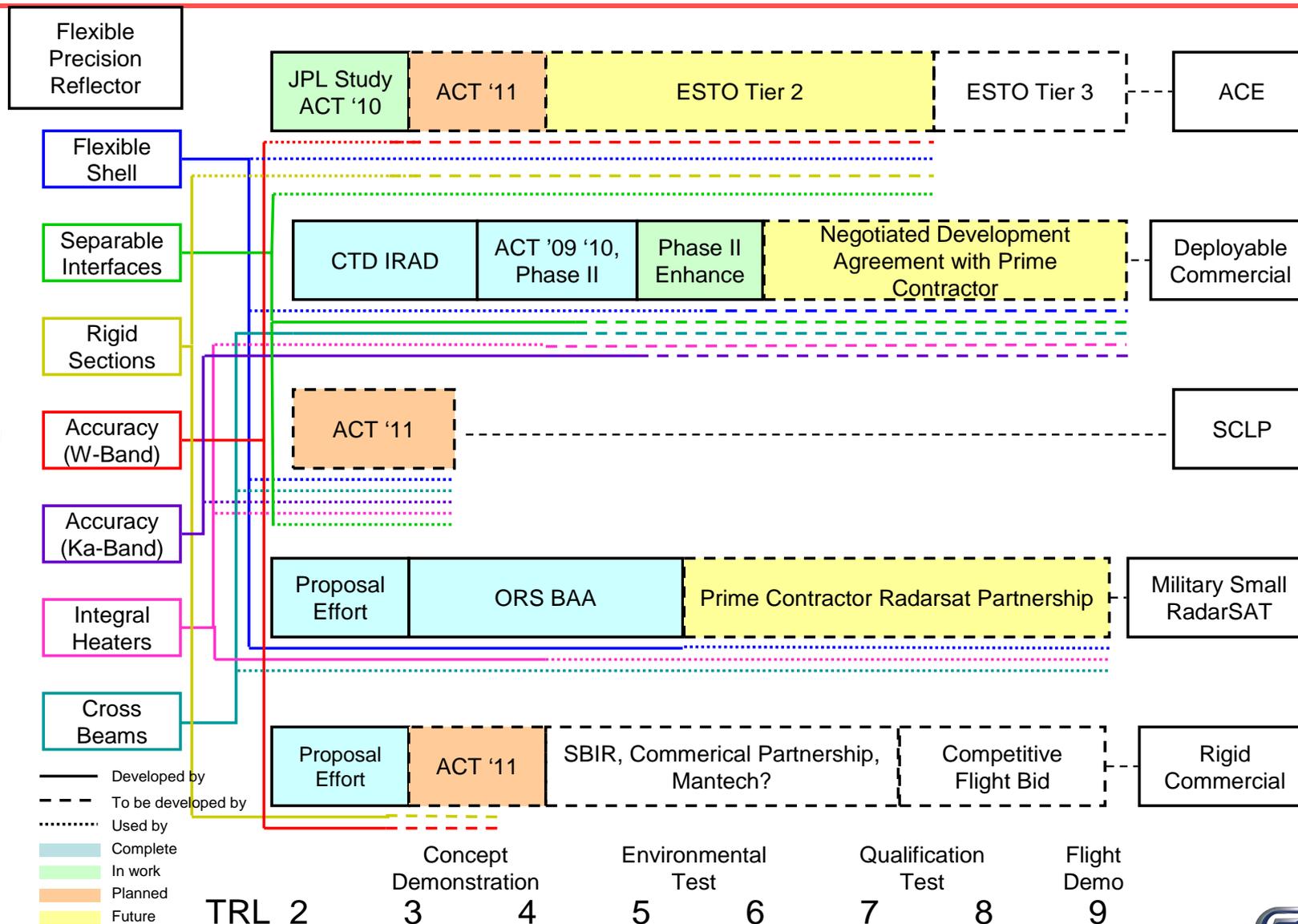


Task 1: Flexible Precision Reflector Technology Roadmap



Building Blocks

Reflector Applications





Building Blocks



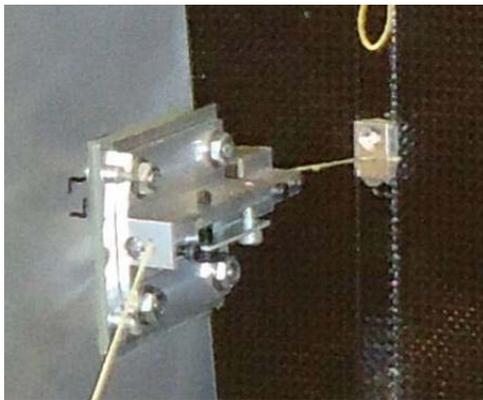
Flexible Shell



Crossbeams



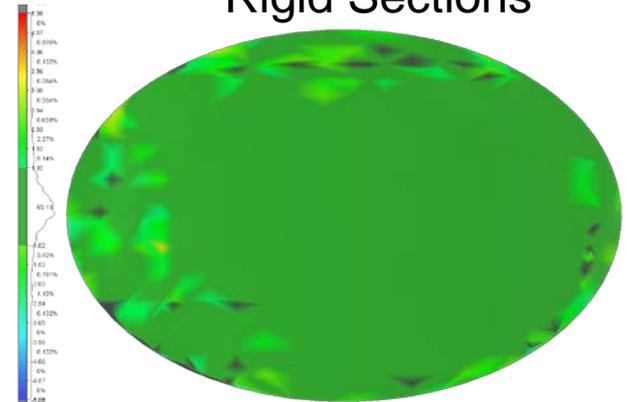
Rigid Sections



Separable Interfaces



Integral Heaters



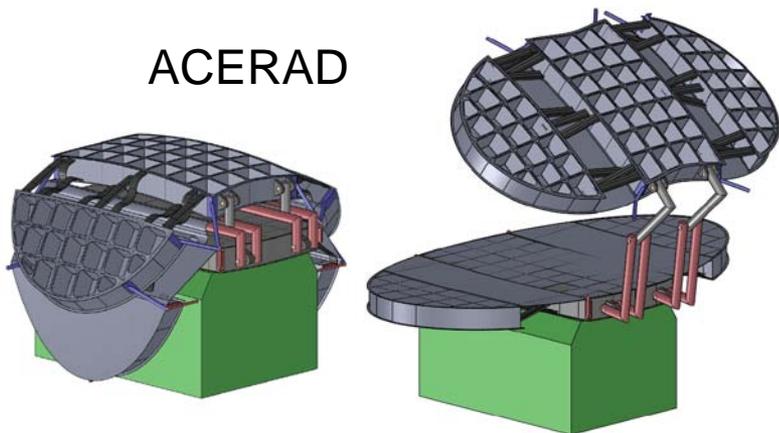
Surface Accuracy/Tuning



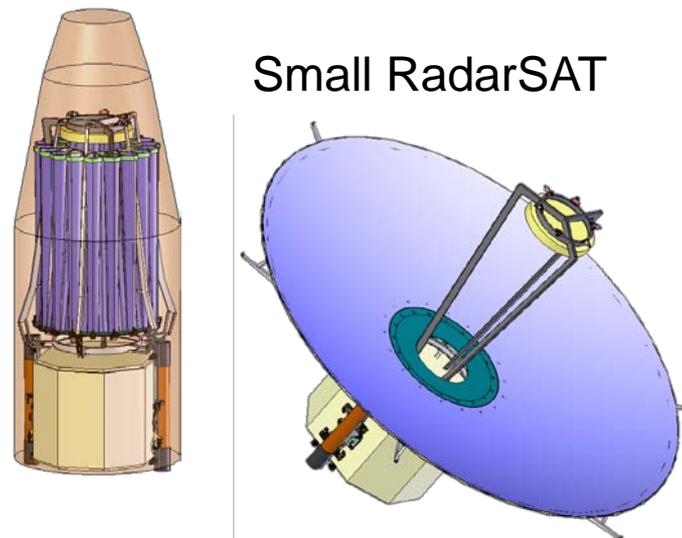
Reflector Applications



ACERAD



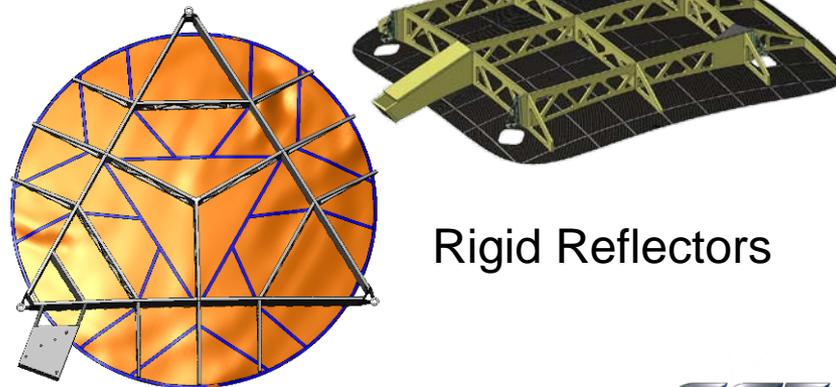
Small RadarSAT



Commercial Deployable



Rigid Reflectors

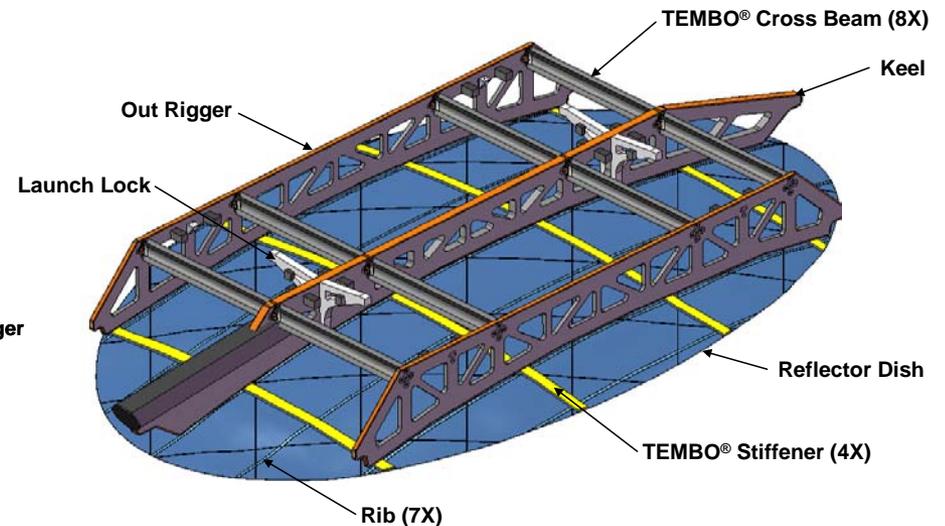
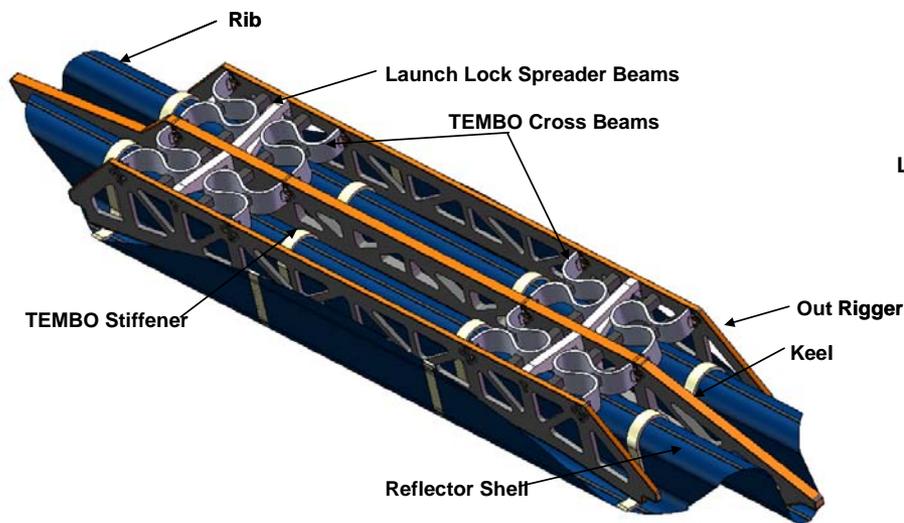




EDU Reflector Development



- Demonstration of full-scale reflector to reach TRL 4
 - Cross beams, flexible surface, integral heaters, and separable interfaces
- Offset fed RF reflector that packages to 1/3 width
- Configuration is offset-fed parabolic, mold includes shaping

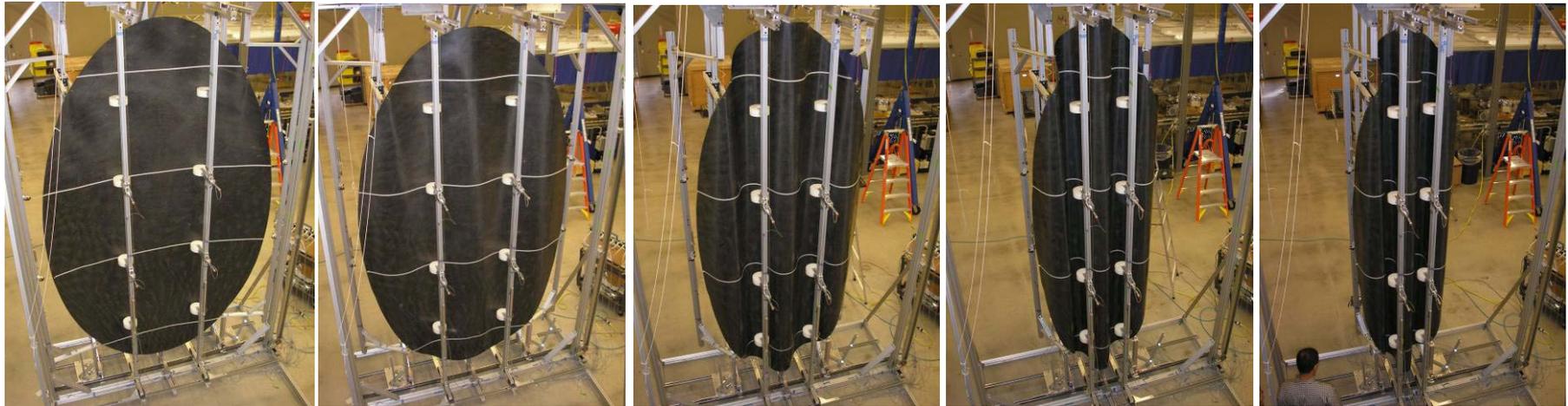




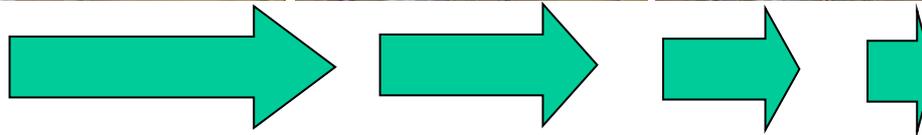
EDU Reflector Packaging



1. Pull tension on edges of reflector (vertical and horizontal)
2. Apply an opposing buckling force at the 5 vertical tooling beams to initiate the wave shape
3. Draw both outer edges in to complete the wave shape
4. Move the beams to drive the reflector into a tighter package
 - The two outboard backside beams move inward towards the center beam which is stationary
 - Front side beams also move towards the center but at half the speed and apply load and moves with the pleat towards the back of the reflector.



Prepackaged: Full cross-section



**100%
Packaged**

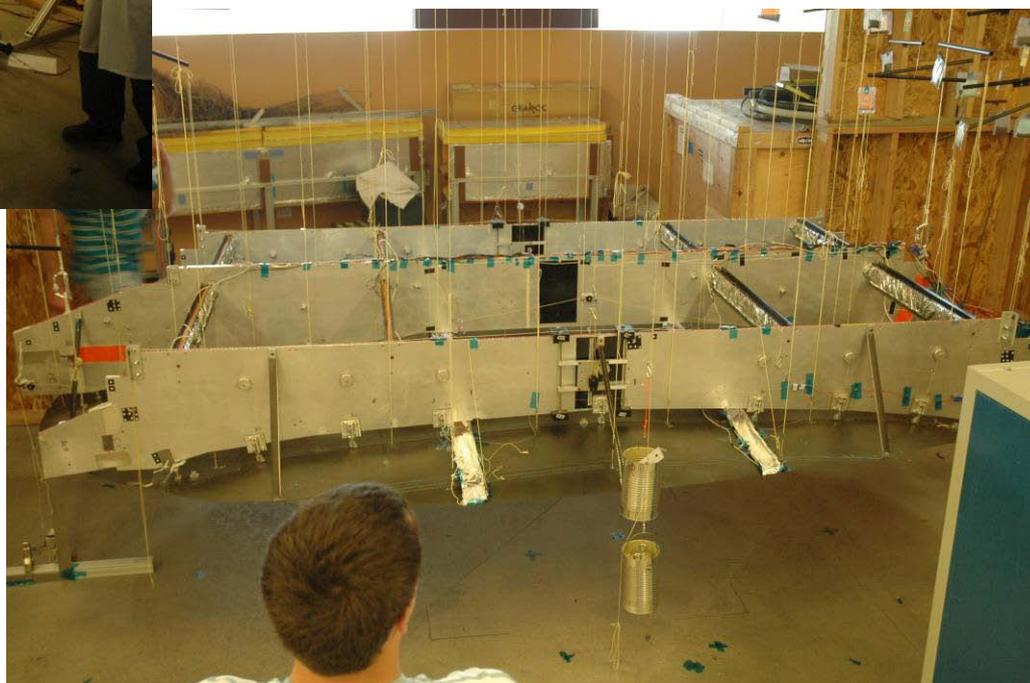


EDU Deploiment #2



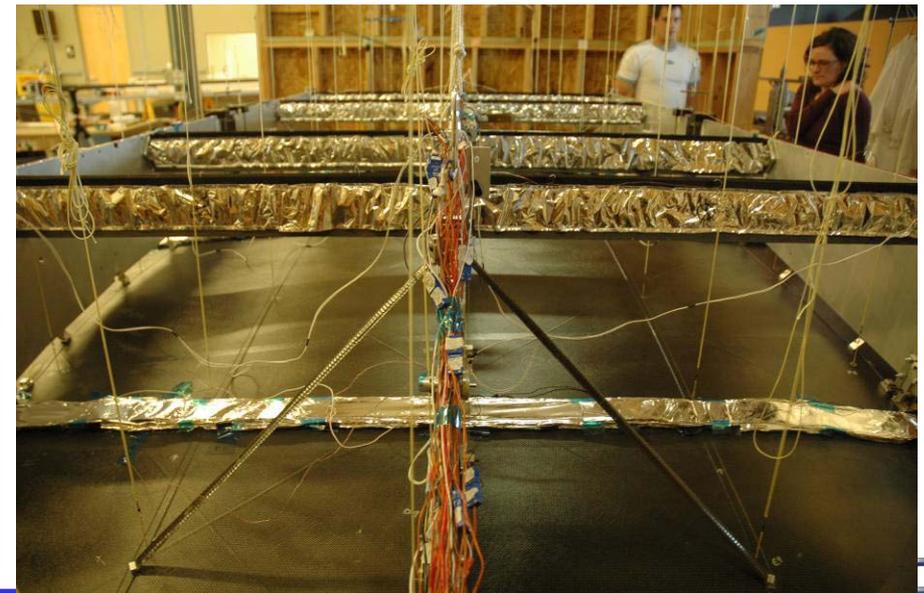
- Initial position, 0.9m wide

- Final position, 2.5m wide





EDU Deployment #2 – End View

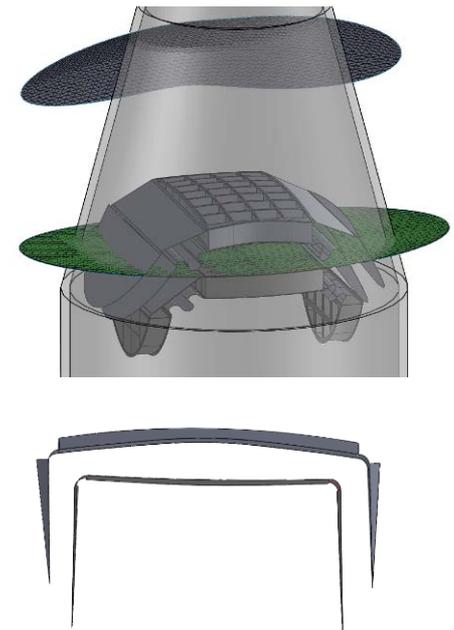
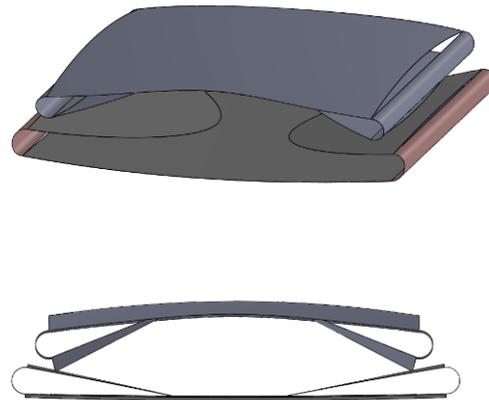
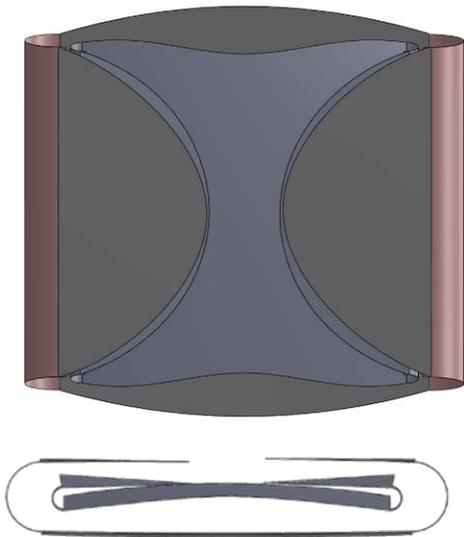




ACERAD Concept Study



- Examined several different folding schemes
- Goals
 - Fit into 4m launch vehicle fairing
 - Maintain large areas rigid
 - Allow thick backing structure

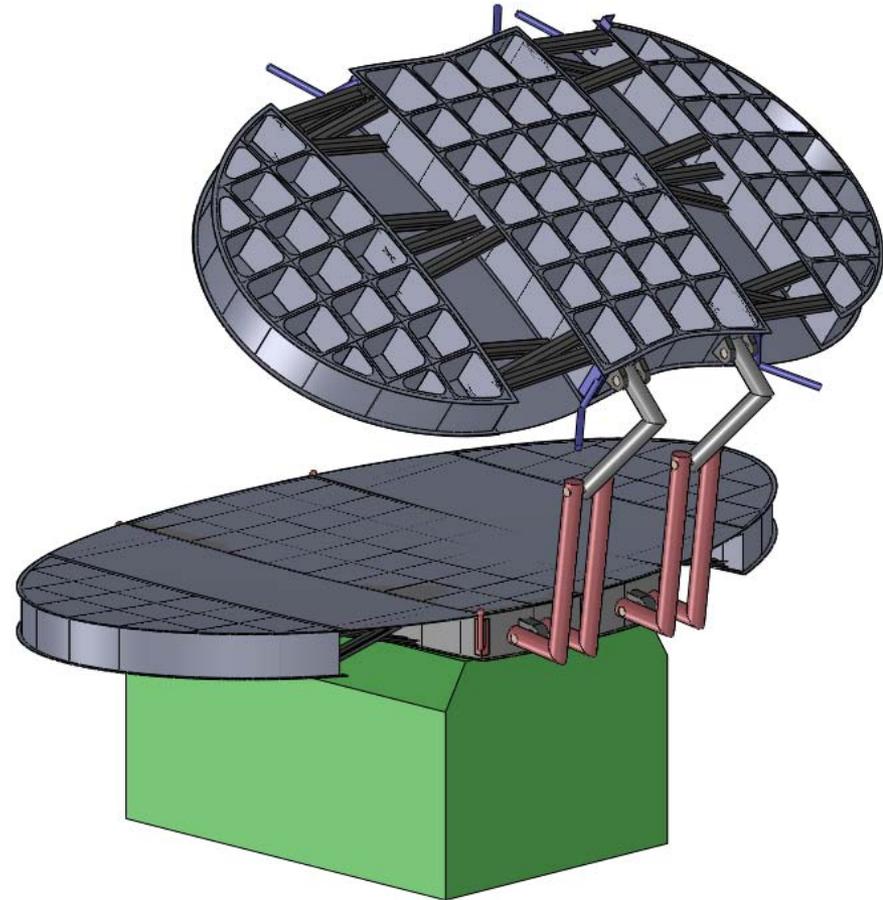
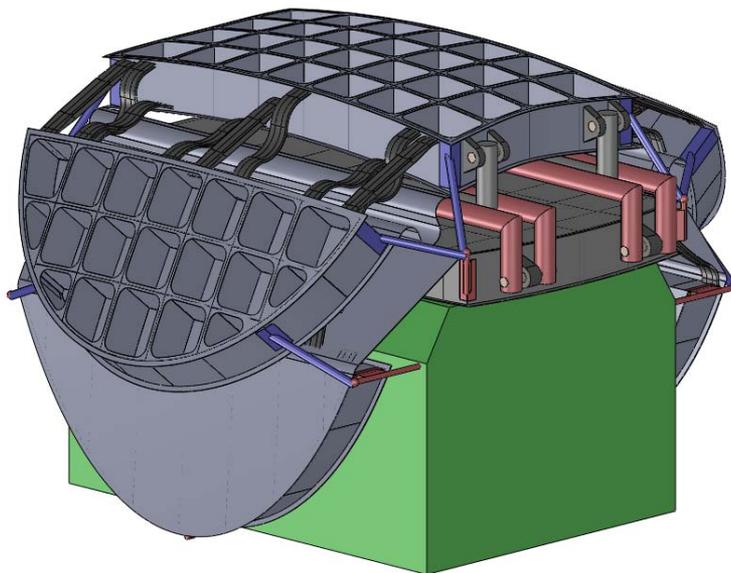




Final Selected Concept



- Reflectors both fold downward around payload
- Simple rotation deployment to raise subreflector
- Most of reflector area is rigid
- Cross beams form fold joints
- Continuous front surfaces

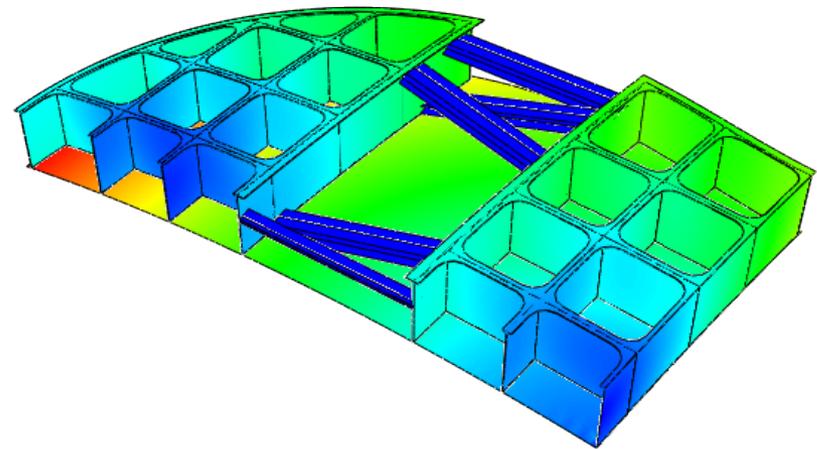
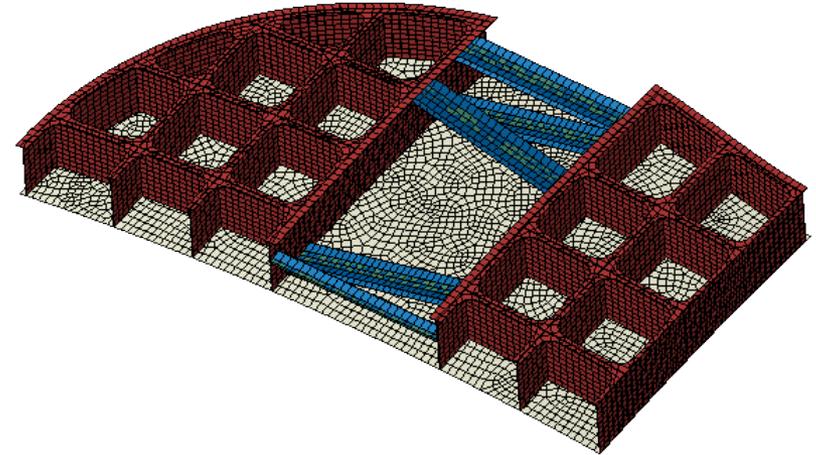




Thermal Distortion Analysis

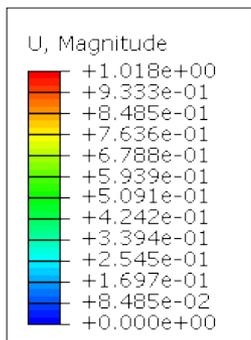


- Quarter section Finite Element model of the deployed structure
- Composite layup with proper material orientations
- Temperature variation of -250° F and 250° F
- Analysis to predict RMS thermal distortion of the reflector
- Results show capability to meet requirements but further development required

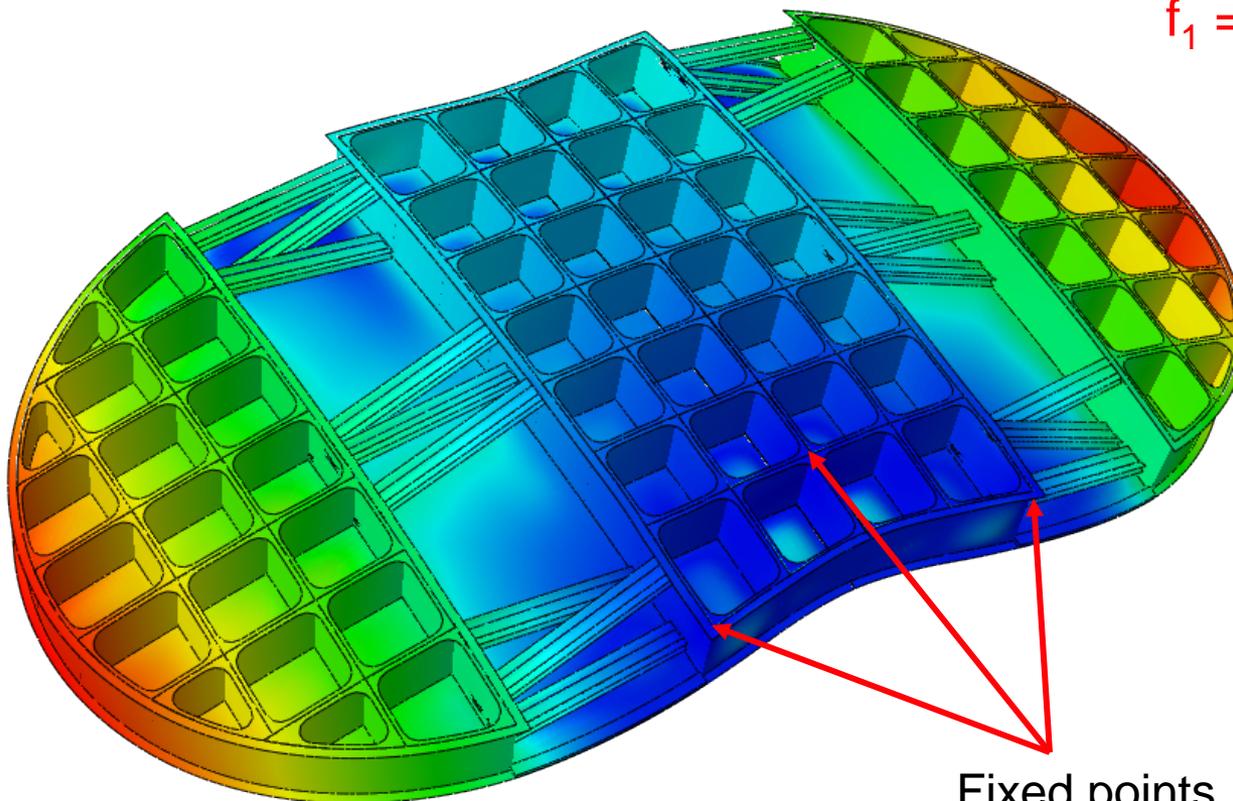




First Natural Frequency

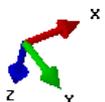


$f_1 = 1.068 \text{ Hz}$



Fixed points

Half section, natural frequency analysis, 1 stiffener along free edge
ODB: ace_v9b_half_freq.odb Abaqus/Standard 6.10-1 Mon Jun 06 14:43:20 Mountain Daylight Time 2011



Step: Step-1
Mode 1: Value = 45.053 Freq = 1.0683 (cycles/time)
Primary Var: U, Magnitude
Deformed Var: U Deformation Scale Factor: +5.000e+00



TRL Status and Plans



- Entry TRL = 2
 - Concept defined for specific application
- Current TRL = 3
 - Achieved at end of third quarter 2009
 - Demonstration of packaging/deployment of all required elements for reflector including cross beams, gap closers, and reflector shell
- TRL = 4
 - Achieved first quarter 2011
 - Proof-of-concept through packaging and deployment of 2.5m by 4m reflector
- TRL = 5
 - Thermal distortion test planned August 2011
 - Looking for funding to perform vibration and acoustic testing
 - Requires sufficient definition of representative mission to simulate environment including S/C interface and mounting



Remaining Work on ACT



- 4M EDU support complete
- Specific building block development
 - Customized to ACERAD requirements
 - Rigid sections technology development and coupon-level feasibility study (manufacturing, analysis, thermal distortion testing)
 - Improved cross beam development and testing (modification of existing design, analysis, deployed repeatability testing)
 - 2-skin fold concept development and coupon-level feasibility testing (manufacturing, analysis, deployed repeatability testing)
- Develop preliminary SCLP concept



Questions?

